

PCM Service Update

Illustration Update, Page 32

#SUP2004-02

L510014, Model MP6.0L Illustrated Parts Manual

March 2004

Part Number Affected: L510014, Marine Illustrated Parts Manual, Model MP6.0L, Publication Date 01/04 and earlier
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It has come to PCM's attention that the Illustrated Parts Breakdown of the FRESH WATER COOLING SYSTEM COMPONENTS - FIGURE 14, page 32 of the Model MP6.0L Parts Manual portrayed the assembly of the thermostat into the thermostat housing incorrectly. The thermostat should be seated into the housing, then the gaskets and plate between the thermostat housing and the circulating pump assembly.

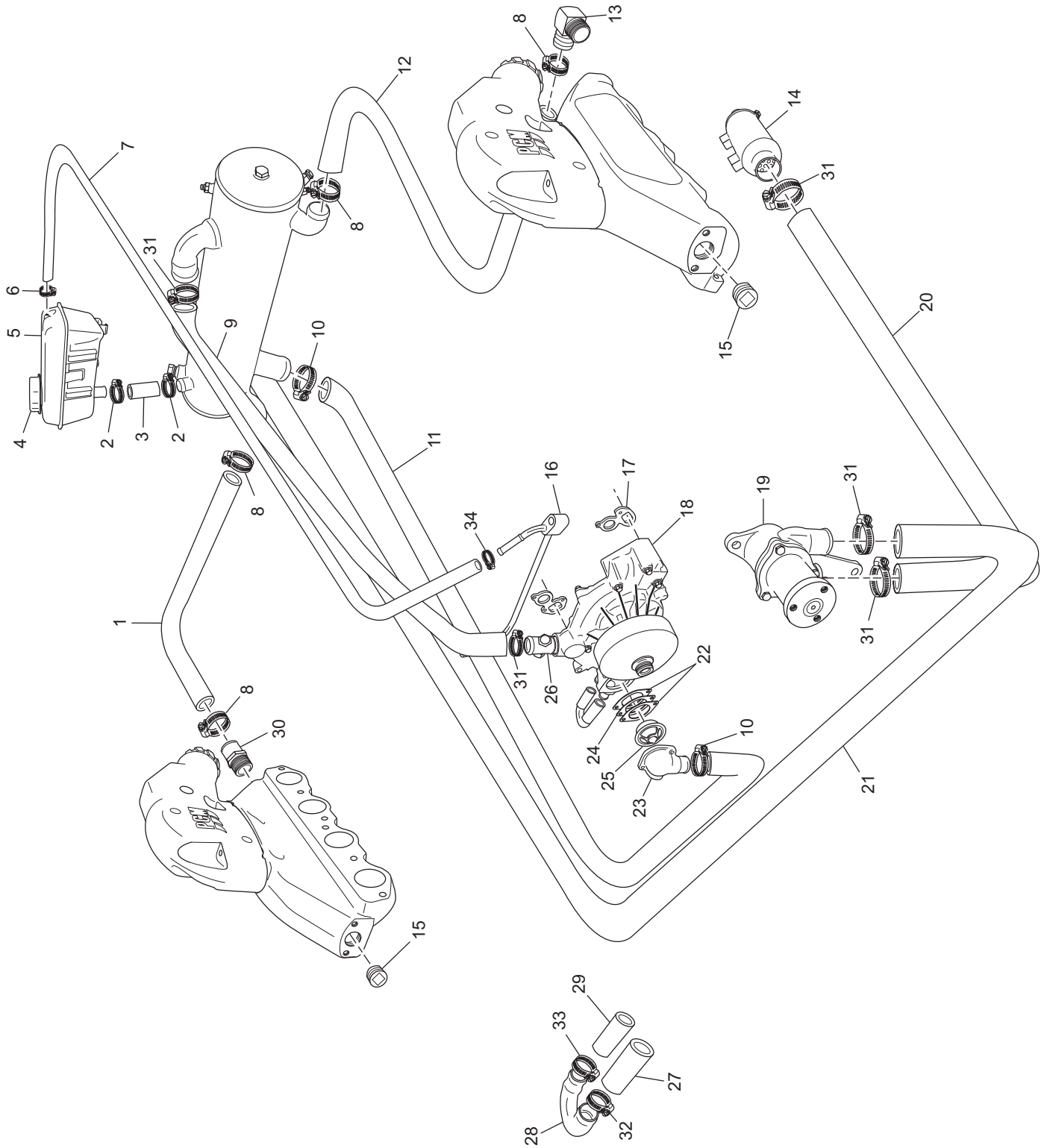
Replace pages 31-32 in your manual with the corrected page attached to this update. Future printing of the L510014 will have the corrected drawing.

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HEAT EXCHANGER and COMPONENTS - FIGURE 13

ITEM	PART NUMBER	DESCRIPTION	QUANTITY
1	R034045	Cap , degas bottle	1
2	R146001	Bottle , degas	1
NI	R143152	Decal , 6.0L specification	1
NI	R143153	Decal , coolant fill	1
3	RS3872	Clamp , hose	2
4	R045153	Hose , degas bottle to heat exchanger	1
5	R168008	Anode , sacrificial zinc	AR
6	RS1078	Nut , ground wire stud	1
7	R101013	Wire , grounding	1
8	RA147047	Heat Exchanger Assembly	1
9	R034034	End Cap Kit , exchanger	AR
10	R094040	Isolator , rubber	2
11	R090279	Bracket , heat exchanger	1
12	RS0304	Bolt , heat exchanger bracket attaching	2
13	RS2380	Lockwasher , mounting bolt	2
14	RS3857	Clamp , exchanger mounting	2
NI	R143155	Decal , Protective Anode	1
NI	R143162	Decal , 6.0 Emission MY '03	1
NI	R143162-04	Decal , 6.0 Emission MY '04	1
NI	R143158	Decal , "Ultra Low Emission"	1

FRESH WATER COOLING SYSTEM COMPONENTS - FIGURE 14



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